1 Identification

- **Product identifier**
  - **Trade name:** Crystalline Polysilicon
  - **CAS Number:** 7740-21-3
  - **EC number:** 231-130-8

- **Relevant identified uses of the substance or mixture and uses advised against**
  For use in the manufacturing of integrated circuits and electronic devices.

- **Application of the substance / the mixture**
  Applications include uses in the manufacturing of integrated circuits and electronic devices that power electronic products which include personal computers, mobile devices, automotive applications and others.

- **Details of the supplier of the safety data sheet**
  - **Manufacturer/Supplier:** SUMCO Phoenix Corporation
    19801 North Tatum Boulevard
    Phoenix, AZ 85050
    Phone: (480) 473-6000
    Fax: (480) 473-6100
  - **Emergency telephone number:** (480) 473-6000

2 Hazard(s) identification

- **Classification of the substance or mixture**
  - Eye Irrit. 2B H320 Causes eye irritation.

- **Label elements**
  - **GHS label elements**
    The substance is classified and labeled according to the Globally Harmonized System (GHS).
  - **Hazard pictograms** Non-Regulated Material
  - **Signal word** Warning
  - **Hazard statements**
    Causes eye irritation.

- **Precautionary statements**
  - Wash thoroughly after handling.
  - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - If eye irritation persists: Get medical advice/attention.

- **Classification system:**
  - **NFPA ratings (scale 0 - 4)**
    - Health = 1
    - Fire = 0
    - Reactivity = 0
  - **HMIS-ratings (scale 0 - 4)**
    - Health = 1
    - Fire = 0
    - Reactivity = 0

- **Hazard(s) not otherwise classified (HNOC):** None known

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3 Composition/information on ingredients

- Chemical characterization: Substances
- CAS No. Description
  7740-21-3 Silicon Powder
- Identification number(s)
  - EC number: 231-130-8

4 First-aid measures

- Description of first aid measures
  - After inhalation: Supply fresh air; consult doctor in case of complaints.
  - After skin contact: Generally the product does not irritate the skin.
  - After eye contact:
    Rinse opened eye for at least 15 minutes under running water. If symptoms persist, consult a doctor.
  - After swallowing: If swallowed and symptoms occur, consult a doctor.
- Information for doctor:
  - Most important symptoms and effects, both acute and delayed No further relevant information available.
  - Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
  - Suitable extinguishing agents:
    CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
  - Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
  - Protective equipment:
    As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent), and full protective gear to prevent contact with skin and eyes.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures Not required.
  - Environmental precautions: Do not allow to enter sewers/ surface or ground water.
  - Methods and material for containment and cleaning up:
    Ensure adequate ventilation.
    Dispose of the collected material according to regulations.
- Reference to other sections
  - See Section 7 for information on safe handling.
  - See Section 8 for information on personal protection equipment.
  - See Section 13 for disposal information.

7 Handling and storage

- Handling:
  - Precautions for safe handling Ensure good ventilation/exhaustion at the workplace.
  - Information about protection against explosions and fires: No special measures required.
- Conditions for safe storage, including any incompatibilities
  - Storage:
    - Requirements to be met by storerooms and receptacles: No special requirements.
    - Information about storage in one common storage facility: Not required.
    - Further information about storage conditions: Keep receptacle tightly sealed.

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- **Specific end use(s)** No further relevant information available.

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### 8 Exposure controls/personal protection

- **Additional information about design of technical systems**: No further data; see section 7.
- **Control parameters**
- **Components with occupational exposure limits**: 
- **Additional information**: The lists that were valid during the creation of this SDS were used as basis.
- **Exposure controls**
- **Personal protective equipment**: 
- **General protective and hygienic measures**: 
  - Keep away from foodstuffs, beverages and feed.
  - Immediately remove all soiled and contaminated clothing and wash before reuse.
  - Wash hands before breaks and at the end of work.
  - Avoid contact with the eyes.
  - Avoid contact with the eyes and skin.
- **Breathing equipment**: Not required.
- **Protection of hands**: 
  - The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
  - Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
  - Select glove material based on penetration times, rates of diffusion and degradation.
- **Material of gloves**
  - The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**
  - The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.
- **Eye protection**: 
  - Tightly sealed goggles

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### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance**:
  - **Form**: Solid
  - **Color**: Grey
- **Odor**: Odorless
- **Odor threshold**: Not determined.
- **pH-value**: Not applicable.
- **Change in condition**
  - **Melting point/Melting range**: 1410 °C (2570 °F)
  - **Boiling point/Boiling range**: 2355 °C (4271 °F)
- **Flash point**: Not applicable.
- **Flammability (solid, gaseous)**: Product is not flammable.

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Trade name: Crystalline Polysilicon

- Ignition temperature:
  - Decomposition temperature: Not determined.
- Auto igniting: Not determined.
- Danger of explosion: Product does not present an explosion hazard.
- Explosion limits:
  - Lower: Not determined.
  - Upper: Not determined.
- Vapor pressure: Not applicable.
- Density @ 20 °C (68 °F): 2.33 g/cm³ (19.444 lbs/gal)
- Relative density: Not determined.
- Vapor density: Not applicable.
- Evaporation rate: Not applicable.
- Solubility in / Miscibility with Water: Insoluble.
- Partition coefficient (n-octanol/water): Not determined.
- Viscosity:
  - Dynamic: Not applicable.
  - Kinematic: Not applicable.
  - Organic solvents: 0.0 %
  - Solids content: 100.0 %
- Other information: No further relevant information available.

10 Stability and reactivity

- Reactivity: No further relevant information available.
- Chemical stability: Stable under normal conditions.
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid: No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
  - Acute toxicity:
  - Primary irritant effect:
    - on the skin: No irritating effect.
    - on the eye: Irritating effect. Causes serious eye irritation.
  - Additional toxicological information:
  - Carcinogenic categories
    - IARC (International Agency for Research on Cancer)
    - NTP (National Toxicology Program)
    - Substance is not listed.

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Trade name: Crystalline Polysilicon

12 Ecological information

- Toxicity
  - Aquatic toxicity: No further relevant information available.
  - Persistence and degradability: No further relevant information available.
  - Behavior in environmental systems:
    - Bioaccumulative potential: No further relevant information available.
    - Mobility in soil: No further relevant information available.
  - Additional ecological information:
    - General notes: Not known to be hazardous to water.
- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.
- Other adverse effects: No further relevant information available.

13 Disposal considerations

- Uncleaned packagings:
  - Recommendation: Disposal must be made according to official regulations.
  - Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

- UN-Number
  - DOT, ADR, ADN, IMDG, IATA: Non-Regulated Material
- DOT, ADR, ADN, IMDG, IATA
  - UN proper shipping name: Non-Regulated Material
  - Transport hazard class(es)
    - DOT, ADR, ADN, IMDG, IATA: Non-Regulated Material
    - Class: Non-Regulated Material
    - Packing group: Non-Regulated Material
    - Environmental hazards: Not applicable.
    - Special precautions for user: Not applicable.
  - Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: Not applicable.
- UN "Model Regulation": -

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
  - Sara
    - Section 355 (extremely hazardous substances):
      - Substance is not listed.
    - Section 313 (Specific toxic chemical listings):
      - Substance is not listed.
    - TSCA (Toxic Substances Control Act):
      - Substance is not listed.
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- **Proposition 65**
  - **Chemicals known to cause cancer:** Substance is not listed.
  - **Chemicals known to cause reproductive toxicity for females:** Substance is not listed.
  - **Chemicals known to cause reproductive toxicity for males:** Substance is not listed.
  - **Chemicals known to cause developmental toxicity:** Substance is not listed.

- **Carcinogenic categories**
  - **EPA (Environmental Protection Agency)** Substance is not listed.
  - **TLV (Threshold Limit Value established by ACGIH)** Substance is not listed.
  - **NIOSH-Ca (National Institute for Occupational Safety and Health)** Substance is not listed.

- **GHS label elements**
The substance is classified and labeled according to the Globally Harmonized System (GHS).
  - **Hazard pictograms** Non-Regulated Material
  - **Signal word** Warning
  - **Hazard statements** Causes eye irritation.
  - **Precautionary statements**
    Wash thoroughly after handling.
    If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
    If eye irritation persists: Get medical advice/attention.

- **National regulations:** Substance is not listed.

- **State Right to Know** Substance is not listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

- **Date of preparation / last revision** 04/17/2015 / 4

- **Abbreviations and acronyms:**
  - ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road
  - ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
  - IMDG: International Maritime Code for Dangerous Goods
  - DOT: US Department of Transportation
  - IATA: International Air Transport Association
  - ACGIH: American Conference of Governmental Industrial Hygienists
  - EINECS: European Inventory of Existing Commercial Chemical Substances
  - CAS: Chemical Abstracts Service (division of the American Chemical Society)

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Trade name: Crystalline Polysilicon

NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
Eye Irrit. 2B: Serious eye damage/eye irritation, Hazard Category 2B

* Data compared to the previous version altered.

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